

→ W.NR.:	1.2083
→ EN / DIN:	~ X40Cr14
→ AISI:	~ 420

### → CHEMICAL COMPOSITION (W%)

C	Si	Mn	Cr	Mo
0.42	0.40	0.30	13.00	0.20

→ DELIVERY CONDITION: soft annealed with a hardness of <230 HB

→ PROCESS: conventional

### → HEAT TREATMENT

<b>soft annealing</b>	<b>cooling</b>	<b>hardness (HB)</b>
760-800 °C	furnace	<230
<b>hardening</b>	<b>quenching</b>	<b>hardness (HRC)</b>
1000-1050 °C	oil, thermal bath 500-550 ° C	55-57

### → PROPERTIES

This is a stainless martensitic steel with a high content of Cr. Steel for the transformation of plastics, corrosion resistant and with good polishing potential. Suitable for texturing. Very good wear resistance with medium toughness. High compressive strength. Smaller cross-sections can also be hardened in the open air. Good machining properties.

### → APPLICATION

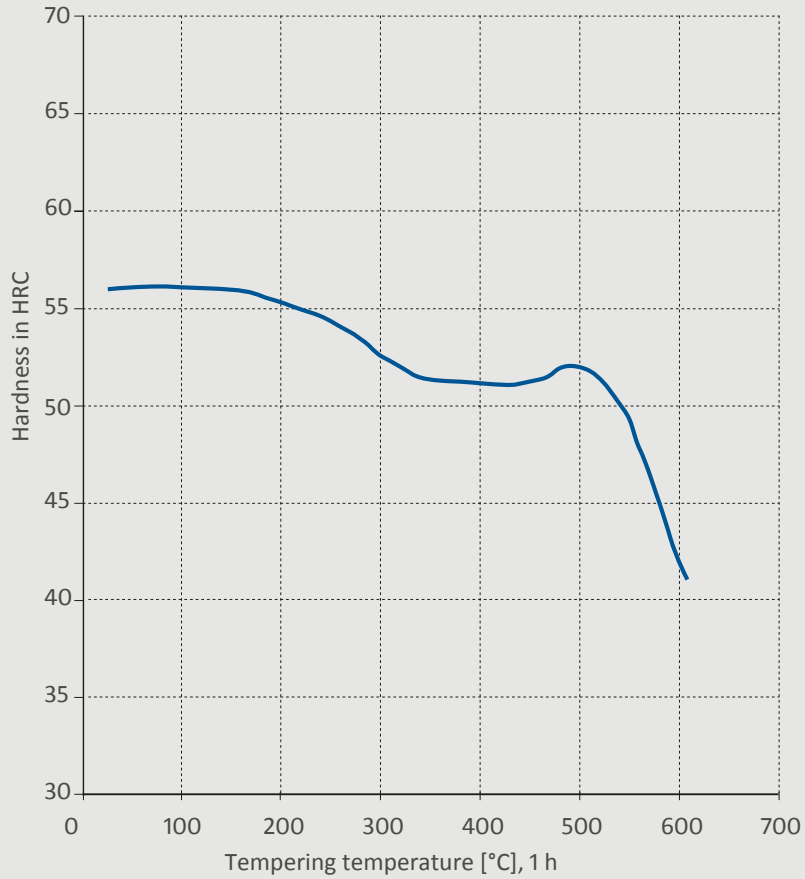
Mould for processing plastic, for corrosion-aggressive plastics such as PVC. For plastics with abrasive filler. For inserts, especially suitable in combination with the RS 118/RS 120 RAVNEX steel. General cutting tools, surgical blades, instruments.

### → ULTRASOUND EXAMINATION

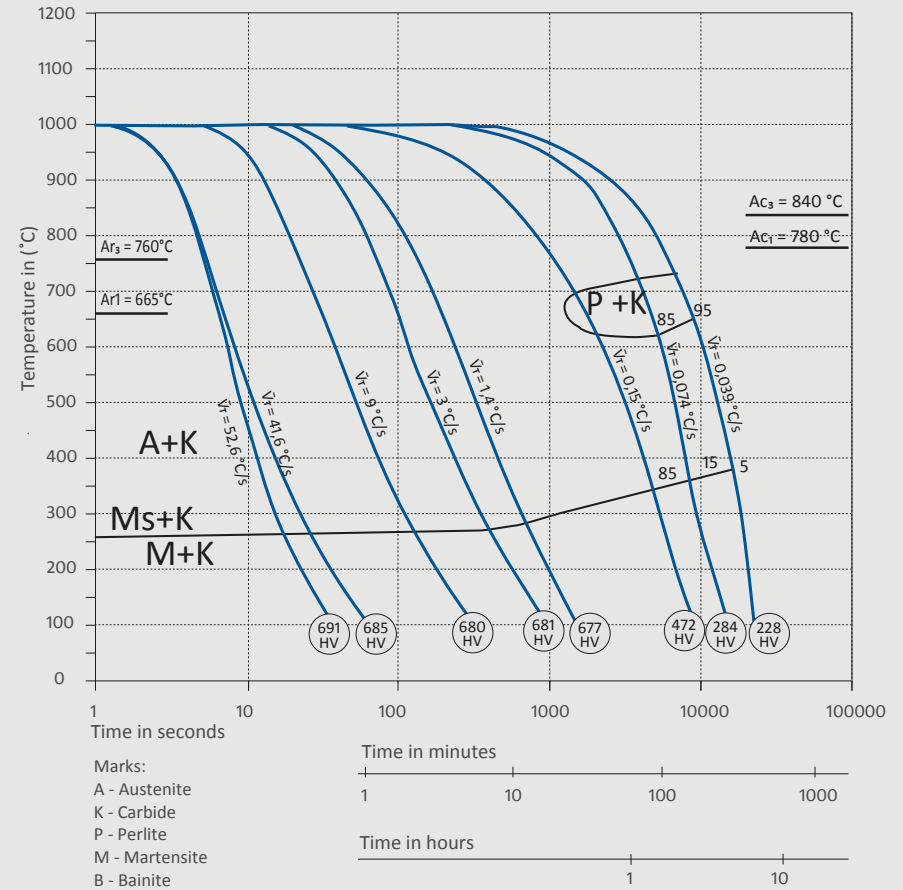
EN 10228-3 art.2-4, SEP1921 E/e

# PLASTIC MOULD STEEL

tt



cct



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